#### **Domestic Office Locations in China**

Region:	Province:	Address:				
Northeast	Heilongjiang Province	Intersection of Republican Road and Shijiao Road, Hulan District, Harbin City,				
Region	Liaoning Province	No. 9-3, Lu Guan Er Jie, Tiexi District, Shenyang City, Liaoning Province.				
	Shanghai	No. 15, Lane 38, Cao Li Road, Jinshan District, Shanghai,				
	Zhejiang Province	China				
		Room 8609, 6th Floor, No.3 Building, Jinjulong Mansion,				
	Jiangsu Province	No.9 Gaohu Road, Jiangning District, Nanjing, Jiangsu				
		Province, China				
		Room 306, Building 1, No. 58, Huyang Road, Hushuguan				
Eastern		Town, Huqiu District, Suzhou City, Jiangsu Province, China				
China	Anhui Province	No.1, Heping Road, Development Zone, Chizhou City, Anhu				
		Province				
	Shandong Province	1912, East Unit, No.4 Building, Lemeng Center, Huaiyin				
		District, Jinan City, Shandong Province				
	Jiangxi Province	East China International Industrial Expo City, Guangzhou				
	-	Road, Qingyunpu District, Nanchang City, Jiangxi Province				
	Fujian Province	One Lane, Qianjin Xijing, G324 National Road, Houxi Town, Jimei District, Xiamen City, Fujian Province.				
	Beijing	Simer District, Alamen City, Fujian Province.				
North China	Tianjin	Room 1204, Building 10, Junyue International, Daxing				
	Shanxi Province	District, Beijing, China				
	Hebei Province					
	Inner Mongolia	Room 204, Unit 2, Building No. 11, Yurongguandi, Shahexi				
		Street, Jiuhuan District, Baotou City, Inner Mongolia				
2		Autonomous Region				
	Henan Province	No. 39, 3F, Greenland Original Sheng International 3C,				
		Jinshui District, Zhengzhou City, Henan Province				
Central	Hubei Province	Room 1304, Unit 1, Building 16, Block B, Vision Cheng,				
China		General Road Street, East and West Lake District, Wuhan				
0,,,,,		City, Hubei Province				
	Hunan Province	No. 268 Wanjiali Road, Yuhua District, Changsha City,				
		Hunan Province.				
	Guangdong Province	Room 1504, Tower B, Aoyuan Central Plaza, Jingang				
South China	Guangxi Province	Avenue, Nansha District, Guangzhou City, Guangdong				
	Taiwan Province	Province, China				
	Chongqing	Building 1801, Line Out City Garden, Yubei District,				
	Tibet	Chongqing, China Science and Technology Innovation Park, No.3 Jingkai				
Southwest	Yunnan Province	Road, Jingkai District, Kunming, China				
of China		Building 2, Finance Street, Nanming District, Guiyang City,				
	Guizhou Province	Guizhou Province				
	NAMES AND ASSOCIATION OF THE PARTY OF THE PA	Building 9, Wanjingfeng Phase II, No. 8 Shangya Road,				
	Sichuan Province	Gaoxin West District, Chengdu, China				
Northwest of China	Shanxi Province	Room 20707, Building 1, Lijun V Times, Cross of				
	Qinghai Province	Fengcheng 1st Road and Weiyang Road, Weiyang District,				
		In the yard of Yongding Center Market, Anding District,				
	Gansu Province	Dingxi City, Gansu Province, China				
	Ningvia Province	No.4 Building, South District, Helan Red River Valley,				
	Ningxia Province	Yinchuan, Ningxia, China				
	Xinjiang Uygur	No.556, Beijing South Road, New Downtown, Urumqi,				
	Autonomous Region	Xinjiang Province				

# GESO SYSTEMS

# GESO BAEL SERIES

LOW PRESSURE SCREW AIR COMPRESSOR



ShangHai Geso systems industrial PLC

# **GESO SYSTEMS**

ShangHai Geso systems industrial PLC Address: No. 15, Lane 38, Cao Li Road, Jinshan District, Shanghai, China

Website: www.gesosystems.net Tel:0086-512-67303589 Low pressure rotary screw air compressor

3kgs low pressure rotary screw air compressor

5kgs low pressure permanent magnet frequency

conversion rotary screw air compressor

Air compressor installation and maintainace







P07

P08



# **Company Profile**

#### Superior Quality and Intelligent Future

Geso is a global aerodynamic systems group of companies, wholly owned by BAE GESO SYSTEMS, headquartered in London, United Kingdom, and a leader in the European gases sector. BAE Systems, the parent company of Geso Group, was founded in 1871 and is committed to the research, development and production of industrial gases. In 2002, BAE Systems set up a representative office in China, importing products from the United Kingdom to China and deploying after-sales service offices in China, and in 2018 BAE Systems established a wholly-owned company "Shanghai Geso systems Industrial PLC In 2018, BAE Systems set up a wholly-owned company "Shanghai Geso systems Industry Co., Ltd."in Shanghai and invested 11 million U.S. dollars to build an intelligent production and manufacturing center.In R&D,



production and market expansion. Our products include energy-saving screw air compressors, nitrogen/oxygen generators, dry oil-free air compressors, water-injected oil-free air compressors, mobile air compressors, process gas compressors, medium and high pressure screw air compressors, centrifugal air compressors, etc., which are widely used in various industrial production. The group has three companies, "Shanghai Geso systems Industry PLC", "Jiangsu Geso Equipment Co. Ltd.", "Shangahi Geso Energy Equipment Co. Ltd."more than 30 branches and offices and more than 200 distributors nationwide, providing high-quality intelligent and energy-saving air compressor system solutions for various industries energy-saving programs to reduce users' cost of use to ensure users' satisfaction and energy-saving effect. We have been selected as one of the top ten brands for three consecutive years by third-party organizations such as China Brand Network.As a global aerodynamic system

GESO SYSTEMS

Inheriting the advanced technology and production management mode of BAE Systems and combining it with China's market demand in order to ensure the production safety of users, Geso Group strictly follows the product development process of the Group, and each new product undergoes 40 test items and 3,000 hours of durability test to ensure the quality of the products from the source. Selecting IE5 energy-saving motors, ABB electronic control system, and threestage frequency conversion energy-saving system to reduce energy consumption and CO2 emissions, meanwhile, through the optimized design and lowering the speed of the machine, it saves the cost for the customers and realizes small investment and big power. Self-developed intelligent Internet of Things (IoT) technology realizes convenient interconnected management with air compressors through computers, cell phones and iPads to realize automatic and precise supply and meet the experience of unattended automation. As a wholly foreign-owned enterprise, it is also the authorized production and assembly base of screw compressors for BAE Systems in UK. We have obtained ISO9001 quality system certification, ISO45001 occupational health and safety management system certification, ISO14001 environmental management system certification, certificate 0 oil-free certification, EU CE certification, energy efficiency certification of air compressors, 3A integrity system certification and other certificates, which fully guarantee the safety of users. Through years of high-speed development, Gesu Group has service outlets in more than 200 cities across the country, 24-hour service hotline response and Internet warranty service, and thirteen direct spare parts warehouses to provide customers with repair services in a more rapid and timely manner. After-sales service is not limited to the product itself, but also includes

compressedair system testing and optimization, air compressor intelligent air supply control, waste heat recovery, frequency conversion, energy-saving piping, cables, construction of turnkey projects and a series of complete set of systematic services. Based on our service concept, we promise lifelong We are exempt from labor charges, provide free training services for customers, regularly test the data of users' energy efficiency reports, and develop group of companies, we carry the mission of innovation, quality and service. Whether it is energy saving and environmental protection or intelligent, always adhere to the praise of customer experience as the center of the hard working people. Geso, to build a globally recognized brand of fluid machinery, and continue to be the industry leader in high-end energysaving products.



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# **Milestones**

#### 1871

The British head office was established as "BAE MARCONI ELETRONIC SYSTEMS", located in the United Kingdom. London, China, the same year the development and production of the first reciprocating compressor products, dedicated to the field of industrial gases research and development

#### 1999

Established "BAE GESO SYSTEMS LTD" and developed the first twinscrew air compressor.GESO SYSTEMS was established as a brand name for shrinking machines.2000 The company developed and produced the first dry type oil-freescrew machine into the market, which was widely used in European medical treatment, Food, electronics industry

#### 2002

BAE Group set up a representative office in China, products from the United Kingdom production after the original import of the whole machine equipment for the Chinese market.We have expanded and successfully entered the Chinese aerospace

CE

# 2016

Established a warehousing and logistics center in Shanghai, China, to ensure the timely supply of complete machines and spare parts for the Chinese market

#### 2021

invested and established "Jiangsu Geso Equipment Co., Ltd." and set up a nitrogen/oxygen air separation equipment sales company in Suzhou, and in the same year, set up the second-phase annual output of 300 sets of nitrogen/oxygen equipment in the Shanghai factory, and set up the R&D and production of nitrogen/oxygen control and separation equipment. In the same year, we set up the second phase of the project of 300 sets of nitrogen/oxygen equipment in Shanghai factory to increase the R&D and production of nitrogen/oxygen control equipment.



# 1910

The company's main business was expanded to multiple fields: air compressors, nitrogen/oxygen air separation equipment,Integrated Electronic products, to the company's core products research and development of single-cylinder reciprocating air compressor technology and mass production.

#### 2000

The company developed and produced the first dry oil-free screw machine into the market, and is widely used in the European medical, food and electronics industries.

#### 2006

China's provincial capital cities to build a total of 26 after-sales service operation network, the full deployment of aftersales service system, rapid response and to protect the user's experience

#### 2018

The British BAE Group registered and established "Shanghai Geso Systems industrial PLC " in China and set up a compressor assembly plant in Shanghai, China at the same time, with a registered capital of 11 million US dollars.

#### 2022

Invested in the establishment of "Shanghai Geso Energy Equipment Co.,Ltd." and and in the country's provincial capitals of the original part of the office was registered as a branch to complete the production of Separate sales and realize the efficiency and convenience of national market development and service.

# Certificates

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CE certificate-EMC



CERT IND-PC-C2108017 Geso CE certifiate-MD



ری 质量管理体系认证证书 上海林豪安业有限公司 质量使强体系符合标准

Certificates



03

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If your production equipment only needs 0.2-0.5MPa air pressure, please choose Geso low pressure screw air compressor. If you use a conventional 0.7MPa compressor, it will cause a huge waste of electricity, because every 0.1MPa rise in current consumption is 7% more (theoretical data). Geso has combined the Chinese compressor market with a number of special industries to develop The low-pressure screw compressor series .

They can directly output the air you need. The low compressed air required avoids high pressure and low use, saving you more than 20% of energy consumption.

#### Geso low pressure element

- air compressor element developed for textile, cement, printing anddyeing, glass and other
  - low-pressure air-using industries, and the intermediate coolant injection curtain design reduces the air temperature and saves compression power consumption.
- Smaller compression ratio than single stage, less leakage, lighter bearing load, greatly extending bearing life.



LCD display in English and Chinese, humanized interface design, automatic fault alarm, fault shutdown, maintenance, reminder, information storage, timely response to emergencies.



- Perfect control and detection function, can quickly and conveniently adjust the unit parameters.
- Remote control can be realized, real time experience of multiple joint control, effectively realize energy saving

# Three filters for low pressure air compressor

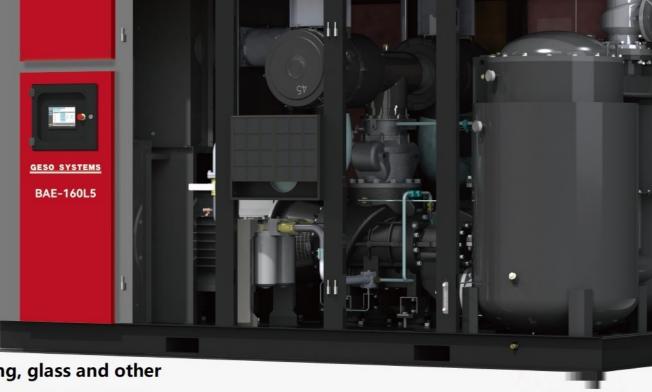
- Air filter: enlarged design, the initial filtration area is 1.5 times of the rated air volume, and the air inlet is filtered by air conditioner filter, adapting to complex working conditions.
- Oil filter: adopts folding and winding composite process, filtration efficiency High, low pressure loss and low oil content in the outgoing gas.
- Customized oil and gas separation system: customized enlarged oil and gas separation cylinder and oil and gas separation core to ensure clean air supply and improve quality.
- **Piping system:** large exhaust pipe and oil pipe, optimize the air pipeline, reduce pressure loss and power consumption.
- Intake valve: low pressure special intake valve, made of aluminum alloy with larger cylinder, easier to open, fluorine rubber school check seal ring, good sealing effect.



Choose the industry's customized low-pressure air compressor energy-saving solutions to easily recover the cost of purchasing a machine

With 40m3/min exhaust demand, according to 360 days a year, 24 hours of operation, electricity unit price of about 0.17USD for comparison

- 1. Conventional screw compressor (working pressure: 0.7MPA) requires a power of 250KW.250KW\*360\*24\*1.2 =2.592 million yuan=365 million USD
- 2, Geso low pressure screw air compressor (working pressure 0.3MPA) only need a power 132KW 132KW\* 360\*24\*\*1.2=1.3686 million yuan(about 1927 million USD) Cost of energy-saving use: 259.2 136.86 = 1,223,400 yuan(about 172,309USD)/year



# Low pressure rotary screw air compressor

# Technical parameter for 3kgs Low pressure rotary screw air compressor

	Working	. Property Co.			Dim	ensions (r	nm)	-	
Model	Pressure (Mpa)	Air Delivery (m³/min)	Power (kw)		(L)	(W)	(H)	Weight (kg)	Outlet Pipe Diameter
BAE-22LPM3	0.21-0.3	1.80-6.45	22	3300	1450	1050	1350	1350	DN50
BAE-37LSPM3	0.21-0.3	3.35-11.55	37	3100	1950	1200	1700	1450	DN65
BAE-55LSPM3	0.21-0.3	5.02-17.20	55	1480	2200	1450	1800	2200	DN80
BAE-55LPM3	0.21-0.3	4.60-15.78	55	2700	2200	1450	1800	1850	DN80
BAE-75LSPM3	0.21-0.3	7.15-24.20	75	2100	2950	1800	2000	2850	DN125
BAE-75LPM3	0.21-0.3	6.00-20.50	75	2980	2950	1800	2000	2000	DN125
BAE-90LSPM3	0.21-0.3	8.80-30.00	90	1480	2950	1800	2000	4100	DN125
BAE-90LPM3	0.21-0.3	7.20-24.20	90	2970	2950	1800	2000	3750	DN125
BAE-110LSPM3	0.21-0.3	10.80-36.50	110	1800	2950	1800	2000	4700	DN125
BAE-110LPM3	0.21-0.3	9.60-32.30	110	2950	2950	1800	2000	4100	DN125
BAE-132LSPM3	0.21-0.3	14.00-47.60	132	1490	3450	2100	2300	5100	DN150
BAE-132LPM3	0.21-0.3	11.30-37.90	132	2700	2950	1800	2000	4900	DN125
BAE-160LSPM3	0.21-0.3	15.60-52.50	160	1650	4300	2300	2600	6300	DN200
BAE-160LPM3	0.21-0.3	13.00-42.80	160	2950	3450	2100	2300	4900	DN150
BAE-185LSPM3	0.21-0.3	19.00-63.80	185	2000	4300	2300	2600	6900	DN200
BAE-200LSPM3	0.21-0.3	21.00-70.20	200	2300	4300	2300	2600	8100	DN200

Note: L: Low-voltage series S: Energy-saving series PM: PM means permanent magnet frequency conversion, 3 means working pressure 3KG.

# Technical parameter for 5kgs low pressure frequency convention permanent magnet rotary screw air compressor

	Working			****	Dim	ensions (n			
Model	Pressure (Mpa)	Air Delivery (m³/min)	Power (kw)	speed (r/min)	(L)	(W)	(H)	Weight (kg)	Outlet Pipe Diameter
BAE-55LSPM5	0.4-0.5	4.30-14.50	55	1480	2200	1400	1800	3600	DN65
BAE-75LSPM5	0.4-0.5	5.80-19.40	75	1480	2400	1550	1700	3800	DN65
BAE-90LSPM5	0.4-0.5	7.20-24.20	90	1480	3100	1850	2050	3900	DN80
BAE-110LSPM5	0.4-0.5	8.10-27.50	110	1480	3100	1850	2050	4300	DN80
BAE-132LSPM5	0.4-0.5	10.20-34.50	132	1480	3550	2200	2300	5000	DN125
BAE-160LSPM5	0.4-0.5	12.50-42.00	160	1480	3550	2200	2300	6000	DN125
BAE-200LSPM5	0.4-0.5	15.60-52.40	200	1480	4100	2300	2600	7900	DN150
BAE-220LSPM5	0.4-0.5	17.20-58.00	220	1480	4100	2300	2600	8100	DN150
BAE-250LSPM5	0.4-0.5	18.90-63.20	250	1480	4100	2300	2600	8200	DN150
BAE-280LSPM5	0.4-0.5	22.30-74.80	280	1480	4200	2400	2700	8400	DN150

Note: L: Low-voltage series S: Energy-saving series PM: PM means permanent magnet frequency conversion, 3 means working pressure 5KG.

# Air compressor installation and maintenance

# **101** Air compressor installation requirements

Low dust, no harmful gases, and maintain a well ventilated environment.

If the air compressor room is not well ventilated, the following situations may occur:

High temperatures

High temperature

Frequent jumps of

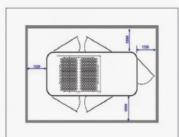
1 in air compressor 2 of air compressor 3 air compressor rooms

High temperature (4) coking of lubricating (5) oil

Affects the main engine, which leads to the degradation of air compressor performance

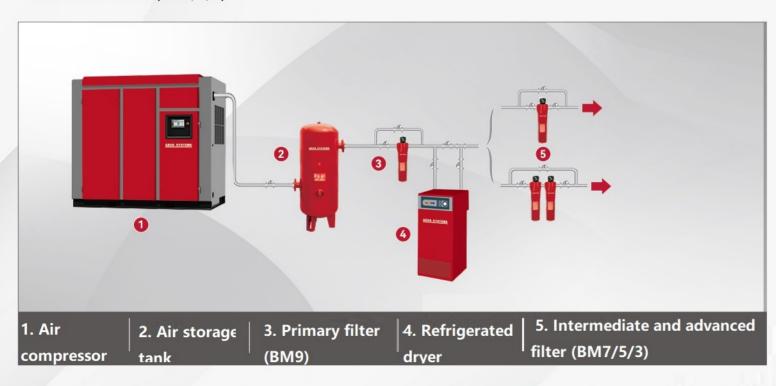


Leave enough space for easy inspection and maintenance (distance between air compressor and wall or other equipment ≥1~1.5m)



# **02** Layout of the air compressor system

Air compressor → gas storage tank → primary filter (BM9) → cold dryer → intermediate and advanced filters (BM7/5/3)



### **03** Air compressor maintenance/safety

#### Attentive

Comprehensive and caring equipment quality commitment to protect your production safety and experience. (Commitment to the whole machine warranty of one year, the element warranty of five years or 20,000 hours)(whichever comes first) and lifetime maintenance).



#### Be spared worry

Provide professional after-sales service personnel, regular safety inspection and maintenance, using high-quality original genuine parts, so that the equipment to use the heart.

#### > Feel relieved

To improve the stability of air compressor operation, ensure the safe operation of the equipment, so that your equipment with peace of mind, Gesuit provides regular preventive maintenance services.

# Air compressor parts routine maintenance cycle

No.	Maintenance content	Maintenance cycle
1	Measurement Temperature / Condition Monitoring	
2	Replacement of air and oil filters	
3	Replacement of rotor lubricant	2,000-3,000 hours or six months
4	Add motor grease	
5	Adjusting belt tension	
6	Replacement of oil separator	
7	Cleaning the outside of the cooler	
8	Check pressure temperature display	3,000-4,000 hours or one year
9	High-temperature shutdown function of the test host	
10	Testing Safety Valves	
11	Intake valve overhaul	
12	Check Valve Maintenance (3)	
13	0il stop valve overhaul (3)	
14	Minimum Pressure Valve Maintenance	7,000-8,000 hours or two years
15	Replace Thermal Oil Bypass Valve (3)	
16	Replacement of belts (1)	
17	Clean inside cooler (1)	
18	Replacement of coupling elastomers	12,000 hours or three years
19	Motor Maintenance	12,000 hours of three years
20	Mainframe overhaul and inspection (1)	20,000 hours or five years

Remarks: (1) is mandatory and (3) is optional